

1301:7-7-18**Semiconductor fabrication facilities.**(A) Section 1801 General

- (1) 1801.1 Scope. Semiconductor fabrication facilities and comparable research and development areas classified as Group H-5 shall comply with this rule and the building code as listed in rule 1301:7-7-45 of the Administrative Code. The use, storage and handling of hazardous materials in Group H-5 shall comply with this rule, other applicable provisions of this code and the building code as listed in rule 1301:7-7-45 of the Administrative Code.
- (2) 1801.2 Applicability. The requirements set forth in this rule are requirements specific only to Group H-5 and shall be applied as exceptions or additions to applicable requirements set forth elsewhere in this code.
- (3) 1801.3 Multiple hazards. Where a material poses multiple hazards, all hazards shall be addressed in accordance with paragraph (A)(1)(2701.1) of rule 1301:7-7-27 of the Administrative Code.
- (4) 1801.4 Existing buildings and existing fabrication areas. Existing buildings and existing fabrication areas shall comply with this rule, except that transportation and handling of HPM in exit access corridors and exit enclosures shall be allowed when in compliance with paragraph (E)(3)(b)(1805.3.2) of this rule and the building code as listed in rule 1301:7-7-45 of the Administrative Code.
- (5) 1801.5 Permits. Permits shall be required as set forth in paragraph (E)(6)(105.6) of rule 1301:7-7-01 of the Administrative Code.

(B) Section 1802 Definitions

- (1) 1802.1 Definitions. The following words and terms shall, for the purposes of this rule and as used elsewhere in this code, have the meanings shown herein.

"Continuous gas detection system." A gas detection system where the analytical instrument is maintained in continuous operation and sampling is performed without interruption. Analysis is allowed to be performed on a cyclical basis at intervals not to exceed 30 minutes.

"Emergency control station." An approved location on the premises where signals from emergency equipment are received and which is staffed by trained personnel.

"Fabrication area." An area within a semiconductor fabrication facility and related research and development areas in which there are processes using hazardous production materials. Such areas are allowed to include ancillary rooms or areas such as dressing rooms and offices that are directly related to the fabrication area processes.

*Note: for copyright claim information, please see the notice on the last page of this rule.*

"Hazardous production material (HPM)." A solid, liquid or gas associated with semiconductor manufacturing that has a degree-of-hazard rating in health, flammability or reactivity of Class 3 or 4 as ranked by NFPA 704 as listed in rule 1301:7-7-45 of the Administrative Code and which is used directly in research, laboratory or production processes which have as their end product materials that are not hazardous.

"HPM flammable liquid." An HPM liquid that is defined as either a Class I flammable liquid or a Class II or Class IIIA combustible liquid.

"HPM room." A room used in conjunction with or serving a Group H-5 occupancy, where HPM is stored or used and which is classified as a Group H-2, H-3 or H-4 occupancy.

"Pass-through." An enclosure installed in a wall with a door on each side that allows chemicals, HPM, equipment, and parts to be transferred from one side of the wall to the other.

"Semiconductor fabrication facility." A building or a portion of a building in which electrical circuits or devices are created on solid crystalline substances having electrical conductivity greater than insulators but less than conductors. These circuits or devices are commonly known as semiconductors.

"Service corridor." A fully enclosed passage used for transporting HPM and purposes other than required means of egress.

"Tool." A device, storage container, workstation, or process machine used in a fabrication area.

"Workstation." A defined space or an independent principal piece of equipment using HPM within a fabrication area where a specific function, laboratory procedure or research activity occurs. Approved or listed hazardous materials storage cabinets, flammable liquid storage cabinets or gas cabinets serving a workstation are included as part of the workstation. A workstation is allowed to contain ventilation equipment, fire protection devices, detection devices, electrical devices and other processing and scientific equipment.

### (C) Section 1803 General safety provisions

- (1) 1803.1 Emergency control station. An emergency control station shall be provided on the premises at an approved location outside of the fabrication area, and shall be continuously staffed by trained personnel. The emergency control station shall receive signals from emergency equipment and alarm and detection systems. Such emergency equipment and alarm and detection systems shall include, but not be limited to, the following where such

*Note: for copyright claim information, please see the notice on the last page of this rule.*

equipment or systems are required to be provided either in this rule or elsewhere in this code:

- (a) Automatic sprinkler system alarm and monitoring systems.
- (b) Manual fire alarm systems.
- (c) Emergency alarm systems.
- (d) Continuous-gas detection systems.
- (e) Smoke detection systems.
- (f) Emergency power system.

(2) 1803.2 Systems, equipment and processes. Systems, equipment and processes including, but not limited to, containers, cylinders, tanks, piping, tubing, valves and fittings shall comply with this paragraph, paragraph (C)(2)(2703.2) of rule 1301:7-7-27 of the Administrative Code, other applicable provisions of this code, the building code and the mechanical code as listed in rule 1301:7-7-45 of the Administrative Code.

(a) 1803.2.1 Additional regulations for HPM supply piping and tubing. The requirements set forth in paragraph (C)(2)(b)(ii)(2703.2.2.2) of rule 1301:7-7-27 of the Administrative Code shall apply to supply piping and tubing for HPM gases and liquids. Supply piping and tubing for HPM gases and liquids having a health-hazard ranking of 3 or 4 shall be welded throughout, except for connections located within a ventilated enclosure if the material is a gas, or an approved method of drainage or containment is provided for connections if the material is a liquid.

(3) 1803.3 Construction requirements. Construction of semiconductor fabrication facilities shall be in accordance with paragraphs (C)(3)(a)(1803.3.1) to (C)(3)(h)(1803.3.8) of this rule.

(a) 1803.3.1 Fabrication areas. Construction and location of fabrication areas shall comply with the building code as listed in rule 1301:7-7-45 of the Administrative Code.

(b) 1803.3.2 Pass-throughs in exit access corridors. Pass-throughs in exit access corridors shall be constructed in accordance with the building code as listed in rule 1301:7-7-45 of the Administrative Code.

(c) 1803.3.3 Liquid storage rooms. Liquid storage rooms shall comply with rule 1301:7-7-34 of the Administrative Code and the building code as listed in rule 1301:7-7-45 of the Administrative Code.

*Note: for copyright claim information, please see the notice on the last page of this rule.*

- (d) 1803.3.4 HPM rooms. HPM rooms shall comply with the building code as listed in rule 1301:7-7-45 of the Administrative Code.
- (e) 1803.3.5 Gas cabinets. Gas cabinets shall comply with paragraph (C)(8)(f)(2703.8.6) of rule 1301:7-7-27 of the Administrative Code.
- (f) 1803.3.6 Exhausted enclosures. Exhausted enclosures shall comply with paragraph (C)(8)(e)(2703.8.5) of rule 1301:7-7-27 of the Administrative Code.
- (g) 1803.3.7 Gas rooms. Gas rooms shall comply with paragraph (C)(8)(d)(2703.8.4) of rule 1301:7-7-27 of the Administrative Code.
- (h) 1803.3.8 Service corridors. Service corridors shall comply with paragraph (E)(3)(1805.3) of this rule and the building code as listed in rule 1301:7-7-45 of the Administrative Code.
- (4) 1803.4 Emergency plan. An emergency plan shall be established as set forth in paragraph (H)(4)(408.4) of rule 1301:7-7-04 of the Administrative Code.
- (5) 1803.5 Maintenance of equipment, machinery and processes. Maintenance of equipment, machinery and processes shall comply with paragraph (C)(2)(f)(2703.2.6) of rule 1301:7-7-27 of the Administrative Code.
- (6) 1803.6 Security of areas. Areas shall be secured in accordance with paragraph (C)(9)(b)(2703.9.2) of rule 1301:7-7-27 of the Administrative Code.
- (7) 1803.7 Electrical wiring and equipment. Electrical wiring and equipment in HPM facilities shall comply with paragraphs (C)(7)(a)(1803.7.1) to (C)(7)(c)(1803.7.3) of this rule.
- (a) 1803.7.1 Fabrication areas. Electrical wiring and equipment in fabrication areas shall comply with the building code and NFPA 70 as listed in rule 1301:7-7-45 of the Administrative Code.
- (b) 1803.7.2 Workstations. Electrical equipment and devices within 5 feet (1524 mm) of workstations in which flammable or pyrophoric gases or flammable liquids are used shall comply with the building code and NFPA 70 as listed in rule 1301:7-7-45 of the Administrative Code for Class I, Division 2 hazardous locations. Workstations shall not be energized without adequate exhaust ventilation in accordance with paragraph (C)(14)(1803.14) of this rule.

Exception: Class I, Division 2 hazardous electrical equipment is not required when the air removal from the workstation or dilution will prevent the accumulation of flammable vapors and fumes on a

*Note: for copyright claim information, please see the notice on the last page of this rule.*

continuous basis.

(c) 1803.7.3 Hazardous production material (HPM) rooms, gas rooms and liquid storage rooms. Electrical wiring and equipment in HPM rooms, gas rooms and liquid storage rooms shall comply with the building code and NFPA 70 as listed in rule 1301:7-7-45 of the Administrative Code.

(8) 1803.8 Exit access corridors and exit enclosures. Hazardous materials shall not be used or stored in exit access corridors or exit access enclosures.

(9) 1803.9 Service corridors. Hazardous materials shall not be used in an open-system use condition in service corridors.

(10) 1803.10 Automatic sprinkler system. An approved automatic sprinkler system shall be provided in accordance with paragraphs (C)(10)(a)(1803.10.1) to (C)(10)(e)(1803.10.5) of this rule and rule 1301:7-7-09 of the Administrative Code.

(a) 1803.10.1 Workstations and tools. The design of the sprinkler system in the area shall take into consideration the spray pattern and the effect on the equipment.

(i) 1803.10.1.1 Combustible workstations. A sprinkler head shall be installed within each branch exhaust connection or individual plenums of workstations of combustible construction. The sprinkler head in the exhaust connection or plenum shall be located not more than 2 feet (610 mm) from the point of the duct connection or the connection to the plenum. Where necessary to prevent corrosion, the sprinkler head and connecting piping in the duct shall be coated with approved or listed corrosion-resistant materials. The sprinkler head shall be accessible for periodic inspection.

Exceptions:

1. Approved alternative automatic fire-extinguishing systems are allowed. Activation of such systems shall deactivate the related processing equipment.

2. Process equipment which operates at temperatures exceeding 932°F (500°C) and which is provided with automatic shutdown capabilities for hazardous materials.

3. Exhaust ducts 10 inches (254 mm) or less in diameter from flammable gas storage cabinets that are part of a workstation.

*Note: for copyright claim information, please see the notice on the last page of this rule.*

4. Ducts listed or approved for use without internal automatic sprinkler protection.

(ii) 1803.10.1.2 Combustible tools. Where the horizontal surface of a combustible tool is obstructed from ceiling sprinkler discharge, automatic sprinkler protection that covers the horizontal surface of the tool shall be provided.

Exceptions:

1. An automatic, gaseous fire-extinguishing local surface application system shall be allowed as an alternative to sprinklers. Gaseous-extinguishing systems shall be actuated by infrared (IR) or ultraviolet/infrared (UVIR) optical detectors.

2. Tools constructed of materials that are listed or approved for use without internal fire extinguishing system protection.

(b) 1803.10.2 Gas cabinets and exhausted enclosures. An approved automatic sprinkler system shall be provided in gas cabinets and exhausted enclosures containing HPM compressed gases.

Exception: Gas cabinets located in an HPM room other than those cabinets containing pyrophoric gases.

(c) 1803.10.3 Pass-throughs in existing exit access corridors. Pass-throughs in existing exit access corridors shall be protected by an approved automatic sprinkler system.

(d) 1803.10.4 Exhaust ducts for HPM. An approved automatic sprinkler system shall be provided in exhaust ducts conveying vapors, fumes, mists or dusts generated from HPM in accordance with this paragraph and the mechanical code as listed in rule 1301:7-7-45 of the Administrative Code.

(i) 1803.10.4.1 Metallic and noncombustible nonmetallic exhaust ducts. An approved automatic sprinkler system shall be provided in metallic and noncombustible nonmetallic exhaust ducts when all of the following conditions apply:

(a) When the largest cross-sectional diameter is equal to or greater than 10 inches (254 mm).

(b) The ducts are within the building.

(c) The ducts are conveying flammable vapors or fumes.

*Note: for copyright claim information, please see the notice on the last page of this rule.*

(ii) 1803.10.4.2 Combustible nonmetallic exhaust ducts. An approved automatic sprinkler system shall be provided in combustible nonmetallic exhaust ducts when the largest cross-sectional diameter of the duct is equal to or greater than 10 inches (254 mm).

Exceptions:

1. Ducts listed or approved for applications without automatic sprinkler system protection.

2. Ducts not more than 12 feet (3658 mm) in length installed below ceiling level.

(iii) 1803.10.4.3 Exhaust connections and plenums of combustible workstations. Automatic fire-extinguishing system protection for exhaust connections and plenums of combustible workstations shall comply with paragraph (C)(14)(a)(1803.14.1) of this rule.

(iv) 1803.10.4.4 Exhaust duct sprinkler system requirements. Automatic sprinklers installed in exhaust duct systems shall be hydraulically designed to provide 0.5 gallons per minute (gpm) (1.9 L/min) over an area derived by multiplying the distance between the sprinklers in a horizontal duct by the width of the duct. Minimum discharge shall be 20 gpm (76 L/min) per sprinkler from the five hydraulically most remote sprinklers.

(a) 1803.10.4.4.1 Sprinkler head locations. Automatic sprinklers shall be installed at 12-foot (3658 mm) intervals in horizontal ducts and at changes in direction. In vertical runs, automatic sprinklers shall be installed at the top and at alternate floor levels.

(b) 1803.10.4.4.2 Control valve. A separate indicating control valve shall be provided for sprinklers installed in exhaust ducts.

(c) 1803.10.4.4.3 Drainage. Drainage shall be provided to remove sprinkler water discharged in exhaust ducts.

(d) 1803.10.4.4.4 Corrosive atmospheres. Where corrosive atmospheres exist, exhaust duct sprinklers and pipe fittings shall be manufactured of corrosion-resistant materials or coated with approved materials.

(e) 1803.10.4.4.5 Maintenance and inspection. Sprinklers in

*Note: for copyright claim information, please see the notice on the last page of this rule.*

exhaust ducts shall be accessible for periodic inspection and maintenance.

(e) 1803.10.5 Sprinkler alarms and supervision. Automatic sprinkler systems shall be electrically supervised and provided with alarms in accordance with rule 1301:7-7-09 of the Administrative Code. Automatic sprinkler system alarm and supervisory signals shall be transmitted to the emergency control station.

(11) 1803.11 Manual fire alarm system. A manual fire alarm system shall be installed throughout buildings containing a Group H-5 occupancy. Activation of the alarm system shall initiate a local alarm and transmit a signal to the emergency control station. Manual fire alarm systems shall be designed and installed in accordance with paragraph (G)(907) of rule 1301:7-7-09 of the Administrative Code.

(12) 1803.12 Emergency alarm system. Emergency alarm systems shall be provided in accordance with this paragraph, paragraphs (D)(9)(2704.9) and (E)(4)(d)(2705.4.4) of rule 1301:7-7-27 of the Administrative Code. The maximum allowable quantity per control area provisions of paragraph (D)(1)(2704.1) of rule 1301:7-7-27 of the Administrative Code shall not apply to emergency alarm systems required for HPM.

(a) 1803.12.1 Where required. Emergency alarm systems shall be provided in the areas indicated in paragraphs (C)(12)(a)(i)(1803.12.1.1) to (C)(12)(a)(iii)(1803.12.1.3) of this rule.

(i) 1803.12.1.1 Service corridors. An approved emergency alarm system shall be provided in service corridors, with at least one alarm device in the service corridor.

(ii) 1803.12.1.2 Exit access corridors and exit enclosures. Emergency alarms for exit access corridors and exit enclosures shall comply with paragraph (E)(4)(d)(2705.4.4) of rule 1301:7-7-27 of the Administrative Code.

(iii) 1803.12.1.3 Liquid storage rooms, HPM rooms and gas rooms. Emergency alarms for liquid storage rooms, HPM rooms and gas rooms shall comply with paragraph (D)(9)(2704.9) of rule 1301:7-7-27 of the Administrative Code.

(b) 1803.12.2 Alarm-initiating devices. An approved emergency telephone system, local alarm manual pull stations, or other approved alarm-initiating devices are allowed to be used as emergency alarm-initiating devices.

(c) 1803.12.3 Alarm signals. Activation of the emergency alarm system shall

*Note: for copyright claim information, please see the notice on the last page of this rule.*



sound a local alarm and transmit a signal to the emergency control station.

(13) 1803.13 Continuous gas detection systems. A continuous gas detection system shall be provided for HPM gases when the physiological warning properties of the gas are at a higher level than the accepted permissible exposure limit (PEL) for the gas and for flammable gases in accordance with this paragraph.

(a) 1803.13.1 Where required. A continuous gas detection system shall be provided in the areas identified in paragraphs (C)(13)(a)(i)(1803.13.1.1) to (C)(13)(a)(iv)(1803.13.1.4) of this rule.

(i) 1803.13.1.1 Fabrication areas. A continuous gas detection system shall be provided in fabrication areas when gas is used in the fabrication area.

(ii) 1803.13.1.2 HPM rooms. A continuous gas detection system shall be provided in HPM rooms when gas is used in the room.

(iii) 1803.13.1.3 Gas cabinets, exhausted enclosures and gas rooms. A continuous gas detection system shall be provided in gas cabinets and exhausted enclosures. A continuous gas detection system shall be provided in gas rooms when gases are not located in gas cabinets or exhausted enclosures.

(iv) 1803.13.1.4 Exit access corridors. When gases are transported in piping placed within the space defined by the walls of an exit access corridor and the floor or roof above the exit access corridor, a continuous gas detection system shall be provided where piping is located and in the exit access corridor.

Exception: A continuous gas detection system is not required for occasional transverse crossings of the corridors by supply piping which is enclosed in a ferrous pipe or tube for the width of the corridor.

(b) 1803.13.2 Gas detection system operation. The continuous gas detection system shall be capable of monitoring the room, area or equipment in which the gas is located at or below the permissible exposure limit (PEL) or ceiling limit of the gas for which detection is provided. For flammable gases, the monitoring detection threshold level shall be vapor concentrations in excess of 20 per cent of the lower flammable limit (LFL). Monitoring for highly toxic and toxic gases shall also comply with rule 1301:7-7-37 of the Administrative Code.

(i) 1803.13.2.1 Alarms. The gas detection system shall initiate a local alarm and transmit a signal to the emergency control station when

*Note: for copyright claim information, please see the notice on the last page of this rule.*

a short-term hazard condition is detected. The alarm shall be both visual and audible and shall provide warning both inside and outside the area where the gas is detected. The audible alarm shall be distinct from all other alarms.

(ii) 1803.13.2.2 Shut off of gas supply. The gas detection system shall automatically close the shutoff valve at the source on gas supply piping and tubing related to the system being monitored for which gas is detected when a short-term hazard condition is detected. Automatic closure of shutoff valves shall comply with the following:

(a) Where the gas-detection sampling point initiating the gas detection system alarm is within a gas cabinet or exhausted enclosure, the shutoff valve in the gas cabinet or exhausted enclosure for the specific gas detected shall automatically close.

(b) Where the gas-detection sampling point initiating the gas detection system alarm is within a room and compressed gas containers are not in gas cabinets or exhausted enclosure, the shutoff valves on all gas lines for the specific gas detected shall automatically close.

(c) Where the gas-detection sampling point initiating the gas detection system alarm is within a piping distribution manifold enclosure, the shutoff valve supplying the manifold for the compressed gas container of the specific gas detected shall automatically close.

Exception: Where the gas-detection sampling point initiating the gas detection system alarm is at the use location or within a gas valve enclosure of a branch line downstream of piping distribution manifold, the shutoff valve for the branch line located in the piping distribution manifold enclosure shall automatically close.

(14) 1803.14 Exhaust ventilation systems for HPM. Exhaust ventilation systems and materials for exhaust ducts utilized for the exhaust of HPM shall comply with this paragraph, other applicable provisions of this code, the building code and the mechanical code as listed in rule 1301:7-7-45 of the Administrative Code.

(a) 1803.14.1 Where required. Exhaust ventilation systems shall be provided in the following locations in accordance with the requirements of this paragraph and the building code as listed in rule 1301:7-7-45 of the

*Note: for copyright claim information, please see the notice on the last page of this rule.*

Administrative Code.

- (i) Fabrication areas: Exhaust ventilation for fabrication areas shall comply with the building code as listed in rule 1301:7-7-45 of the Administrative Code. The fire code official is authorized to require additional manual control switches.
  - (ii) Workstations: A ventilation system shall be provided to capture and exhaust fumes and vapors at workstations.
  - (iii) Liquid storage rooms: Exhaust ventilation for liquid storage rooms shall comply with paragraph (D)(3)(a)(2704.3.1) of rule 1301:7-7-27 of the Administrative Code and the building code as listed in rule 1301:7-7-45 of the Administrative Code.
  - (iv) HPM rooms: Exhaust ventilation for HPM rooms shall comply with paragraph (D)(3)(a)(2704.3.1) of rule 1301:7-7-27 of the Administrative Code and the building code as listed in rule 1301:7-7-45 of the Administrative Code.
  - (v) Gas cabinets: Exhaust ventilation for gas cabinets shall comply with paragraph (C)(8)(f)(ii)(2703.8.6.2) of rule 1301:7-7-27 of the Administrative Code. The gas cabinet ventilation system is allowed to connect to a workstation ventilation system. Exhaust ventilation for gas cabinets containing highly toxic or toxic gases shall also comply with rule 1301:7-7-37 of the Administrative Code.
  - (vi) Exhausted enclosures: Exhausted ventilation for exhausted enclosures shall comply with paragraph (C)(8)(e)(ii)(2703.8.5.2) of rule 1301:7-7-27 of the Administrative Code. Exhaust ventilation for exhausted enclosures containing highly toxic or toxic gases shall also comply with rule 1301:7-7-37 of the Administrative Code.
  - (vii) Gas rooms: Exhaust ventilation gas rooms shall comply with paragraph (C)(8)(e)(ii)(2703.8.5.2) of rule 1301:7-7-27 of the Administrative Code. Exhaust ventilation for gas cabinets containing highly toxic or toxic gases shall also comply with rule 1301:7-7-37 of the Administrative Code.
- (b) 1803.14.2 Penetrations. Exhaust ducts penetrating fire barrier assemblies shall be contained in a shaft of equivalent fire-resistance-rated construction. Exhaust ducts shall not penetrate fire walls. Fire dampers shall not be installed in exhaust ducts.
- (c) 1803.14.3 Treatment systems. Treatment systems for highly toxic and

*Note: for copyright claim information, please see the notice on the last page of this rule.*

toxic gases shall comply with rule 1301:7-7-37 of the Administrative Code.

(15) 1803.15 Emergency power system. An emergency power system shall be provided in Group H-5 occupancies where required by paragraph (D)(604) of rule 1301:7-7-06 of the Administrative Code. The emergency power system shall be designed to supply power automatically to required electrical systems when the normal supply system is interrupted.

(a) 1803.15.1 Required electrical systems. Emergency power shall be provided for electrically operated equipment and connected control circuits for the following systems:

(i) HPM exhaust ventilation systems.

(ii) HPM gas cabinet ventilation systems.

(iii) HPM exhausted enclosure ventilation systems.

(iv) HPM gas room ventilation systems.

(v) HPM gas detection systems.

(vi) Emergency alarm systems.

(vii) Manual fire alarm systems.

(viii) Automatic sprinkler system monitoring and alarm systems.

(ix) Electrically operated systems required elsewhere in this code or in the building code as listed in rule 1301:7-7-45 of the Administrative Code applicable to the use, storage or handling of HPM.

(b) 1803.15.2 Exhaust ventilation systems. Exhaust ventilation systems are allowed to be designed to operate at not less than one-half the normal fan speed on the emergency power system when it is demonstrated that the level of exhaust will maintain a safe atmosphere.

#### (D) Section 1804 Storage

(1) 1804.1 General. Storage of hazardous materials shall comply with paragraph (C)(1803) of this rule and this paragraph and other applicable provisions of this code.

(2) 1804.2 Fabrication areas. Storage of HPM in fabrication areas shall be within approved or listed storage cabinets, gas cabinets or within a workstation.

*Note: for copyright claim information, please see the notice on the last page of this rule.*

Flammable and combustible liquid storage cabinets shall comply with rule 1301:7-7-34 of the Administrative Code.

Hazardous materials storage cabinets shall comply with paragraph (C)(8)(g)(2703.8.7) of rule 1301:7-7-27 of the Administrative Code.

Gas cabinets shall comply with paragraph (C)(8)(f)(2703.8.6) of rule 1301:7-7-27 of the Administrative Code. Gas cabinets for highly toxic or toxic gases shall also comply with rule 1301:7-7-37 of the Administrative Code.

Workstations shall comply with paragraph (E)(2)(b)(1805.2.2) of this rule.

(a) 1804.2.1 Maximum aggregate quantities. The aggregate quantities of hazardous materials stored and used in a single fabrication area shall not exceed the quantities set forth in Table 1804.2.1 of this rule.

Exception: Fabrication areas containing quantities of hazardous materials not exceeding the maximum allowable quantities per control area established by rule 1301:7-7-27 and rule 1301:7-7-34 of the Administrative Code.

Table 1804.2.1 Quantity limits for hazardous materials in a single fabrication area in Group H-5<sup>a</sup>

<u>Hazard category</u>	<u>Solids (pounds/square foot)</u>	<u>Liquids (gallons/square foot)</u>	<u>Gas (cubic foot @ NTP/square foot)</u>
<u>Physical-hazard materials</u>			
<u>Combustible dust</u>	<u>Note b</u>	<u>Not applicable</u>	<u>Not applicable</u>
<u>Combustible fiber Loose Baled</u>	<u>Note b Note b</u>	<u>Not applicable</u>	<u>Not applicable</u>
<u>Combustible liquid Class II Class IIIA Class IIIB Combination Class I, II and IIIA</u>	<u>Not applicable</u>	<u>0.01 0.02 Not limited 0.04</u>	<u>Not applicable</u>
<u>Cryogenic gas Flammable Oxidizing</u>	<u>Not applicable</u>	<u>Not applicable</u>	<u>Note c 1.25</u>
<u>Explosives</u>	<u>Note b</u>	<u>Note b</u>	<u>Note b</u>
<u>Flammable gas</u>	<u>Not applicable</u>	<u>Not applicable</u>	<u>Note c Note c</u>

*Note: for copyright claim information, please see the notice on the last page of this rule.*

<u>Gaseous Liquefied</u>			
<u>Flammable liquid Class IA Class IB Class IC Combination Class IA, IB and IC Combination Class I, II and IIIA</u>	<u>Not applicable</u>	<u>0.0025 0.025 0.025 0.025 0.04</u>	<u>Not applicable</u>
<u>Flammable solid</u>	<u>0.001</u>	<u>Not applicable</u>	<u>Not applicable</u>
<u>Organic peroxide Unclassified detonable Class I Class II Class III Class IV Class V</u>	<u>Note b Note b 0.025 0.1 Not limited Not limited</u>	<u>Not applicable</u>	<u>Not applicable</u>
<u>Oxidizing gas Gaseous Liquefied Combination of Gaseous and liquefied</u>	<u>Not applicable</u>	<u>Not applicable</u>	<u>1.25 1.25 1.25</u>
<u>Oxidizer Class 4 Class 3 Class 2 Class 1 Combination oxidizer Class 1, 2, 3</u>	<u>Note b 0.003 0.003 0.003 0.003</u>	<u>Note b 0.03 0.03 0.03 0.03</u>	<u>Not applicable</u>
<u>Pyrophoric</u>	<u>Note b</u>	<u>0.00125</u>	<u>Notes c and d</u>
<u>Unstable reactive Class 4 Class 3 Class 2 Class 1</u>	<u>Note b 0.025 0.1 Not limited</u>	<u>Note b 0.0025 0.01 Not limited</u>	<u>Note b Note b Note b Not limited</u>
<u>Water reactive Class 3 Class 2 Class 1</u>	<u>Note b 0.25 Not limited</u>	<u>0.00125 0.025 Not limited</u>	<u>Not applicable</u>
<u>Health-hazard materials</u>			
<u>Corrosives</u>	<u>Not limited</u>	<u>Not limited</u>	<u>Not limited</u>
<u>Highly toxics</u>	<u>Not limited</u>	<u>Not limited</u>	<u>Note c</u>
<u>Toxics</u>	<u>Not limited</u>	<u>Not limited</u>	<u>Note c</u>

For SI: 1 pound per square foot = 4.882 kg/m<sup>2</sup>, 1 gallon per square foot = 0.025 L/m<sup>2</sup>, 1 cubic foot @ NTP/square foot = 0.305 m<sup>3</sup> @ NTP/m<sup>2</sup>, 1 cubic foot = 0.02832 m<sup>3</sup>.

a. Hazardous materials within piping shall not be included in the

*Note: for copyright claim information, please see the notice on the last page of this rule.*

calculated quantities.

b. Quantity of hazardous materials in a single fabrication shall not exceed exempt amounts in Tables 2703.1.1(1) and 2703.1.1(2) of rule 1301:7-7-27 of the Administrative Code.

c. The aggregate quantity of flammable, pyrophoric, toxic and highly toxic gases shall not exceed 9,000 cubic feet at NTP.

d. The aggregate quantity of pyrophoric gases in the building shall not exceed the amounts set forth in Table 2703.8.2 of rule 1301:7-7-27 of the Administrative Code.

(b) 1804.2.2 Maximum quantities of HPM. The maximum quantities of HPM stored in a single fabrication area shall not exceed the maximum allowable quantities per control area established by rule 1301:7-7-27 and rule 1301:7-7-34 of the Administrative Code.

(3) 1804.3 Storage rooms. The storage of HPM in quantities greater than those listed in rule 1301:7-7-27 and 1301:7-7-34 of the Administrative Code shall be in a room complying with the requirements of the building code as listed in rule 1301:7-7-45 of the Administrative Code and this code for a liquid storage room, HPM room or gas room as appropriate for the materials stored. The storage of other hazardous materials shall comply with rule 1301:7-7-27 of the Administrative Code and other applicable provisions of this code.

(a) 1804.3.1 Separation of incompatible hazardous materials. Incompatible hazardous materials in storage shall be separated from each other in accordance with paragraph (C)(9)(viii)(2703.9.8) of rule 1301:7-7-27 of the Administrative Code.

#### (E) Section 1805 Use and handling

(1) 1805.1 General. The use and handling of hazardous materials shall comply with this paragraph, paragraph (C)(1803) of this rule and other applicable provisions of this code.

(2) 1805.2 Fabrication areas. Hazardous production materials located in fabrication areas shall be within approved or listed storage cabinets, gas cabinets or within a workstation.

(a) 1805.2.1 Maximum aggregate quantities. The aggregate quantities of hazardous materials in a single fabrication area shall comply with paragraphs (D)(2)(a)(1804.2.1) and (D)(2)(b)(1804.2.2) of this rule, and Table 1804.2.1 of this rule. The quantity of HPM in use at a workstation shall not exceed the quantities listed in Table 1805.2.1 of

*Note: for copyright claim information, please see the notice on the last page of this rule.*

this rule.

Table 1805.2.1 Maximum quantities of HPM at a workstation<sup>e</sup>

<u>HPM classification</u>	<u>State</u>	<u>Maximum quantity</u>
<u>Flammable, highly toxic, pyrophoric and toxic combined</u>	<u>Gas</u>	<u>3 cylinders</u>
<u>Flammable</u>	<u>Liquid Solid</u>	<u>15 gallons<sup>a,b,c</sup> 5 pounds<sup>b,c</sup></u>
<u>Corrosive</u>	<u>Gas Liquid Solid</u>	<u>3 cylinders Use-Open System 25 gallons<sup>a,c</sup> Use-Closed System 150 gallons<sup>a,c,f</sup> 20 pounds<sup>b,c</sup></u>
<u>Highly toxic</u>	<u>Liquid Solid</u>	<u>15 gallons<sup>a,b</sup> 5 pounds<sup>b</sup></u>
<u>Oxidizer</u>	<u>Gas Liquid Solid</u>	<u>3 cylinders 12 gallons<sup>a,b,c</sup> 20 pounds<sup>b,c</sup></u>
<u>Pyrophoric</u>	<u>Liquid Solid</u>	<u>0.5 gallon<sup>d</sup> See Table 1804.2.1 of this rule</u>
<u>Toxic</u>	<u>Liquid Solid</u>	<u>15 gallons<sup>a,b,c</sup> 5 pounds<sup>b,c</sup></u>
<u>Unstable reactive Class 3</u>	<u>Liquid Solid</u>	<u>0.5 gallon<sup>b,c</sup> 5 pounds<sup>b,c</sup></u>
<u>Water reactive Class 3</u>	<u>Liquid Solid</u>	<u>0.5 gallon<sup>d</sup> See Table 1804.2.1 of this rule</u>

For SI: 1 pound = 0.454 kg, 1 gallon = 3.785 L.

a. DOT shipping containers with a capacity of greater than 5.3 gallons shall not be located within a workstation.

b. Maximum allowable quantities shall be increased 100 per cent for use in closed systems operations. When Note c also applies, the increase for both notes shall be allowed.

c. Quantities shall be allowed to be increased 100 per cent when workstations are internally protected with an approved automatic fire-extinguishing or suppression system complying with rule 1301:7-7-09 of the Administrative Code. When Note b also applies, the increase for both notes shall be allowed. When Note f also applies, the maximum increase allowed for both Notes c and f shall not exceed 100

*Note: for copyright claim information, please see the notice on the last page of this rule.*



per cent.

d. Allowed only in workstations that are internally protected with an approved automatic fire-extinguishing or suppression system complying with rule 1301:7-7-09 of the Administrative Code.

e. The quantity limits apply only to materials classified as HPM.

f. Quantities shall be allowed to be increased 100 per cent for nonflammable, noncombustible corrosive liquids when the materials of construction for workstations are listed or approved for use without internal fire extinguishing or suppression system protection. When Note c also applies, the maximum increase allowed for both Notes c and f shall not exceed 100 per cent.

(b) 1805.2.2 Workstations. Workstations in fabrication areas shall be constructed of materials compatible with the materials used and stored at the workstation. The portion of the workstation that serves as a cabinet for HPM gases and flammable liquids shall be noncombustible and, if of metal, shall not be less than 0.0478-inch (18 gage) (1.2 mm) steel.

(i) 1805.2.2.1 Protection of vessels. Vessels containing HPM located in or connected to a workstation shall be protected from physical damage and shall not project from the workstation. Hazardous gases and liquid vessels located within a workstation shall be protected from seismic forces in an approved manner in accordance with the building code as listed in rule 1301:7-7-45 of the Administrative Code. Protection for HPM compressed gases shall also comply with rule 1301:7-7-30 of the Administrative Code.

(ii) 1805.2.2.2 Drainage and containment for HPM liquids. Each workstation utilizing HPM liquids shall have all of the following:

(a) Drainage piping systems connected to a compatible system for disposition of such liquids.

(b) The work surface provided with a slope or other means for directing spilled materials to the containment or drainage system.

(c) An approved means of containing or directing spilled or leaked liquids to the drainage system.

(iii) 1805.2.2.3 Clearances. Workstations where HPM is used shall be

*Note: for copyright claim information, please see the notice on the last page of this rule.*

provided with horizontal servicing clearances of not less than 3 feet (914 mm) for electrical equipment, gas cylinder connections and similar hazardous conditions. These clearances shall apply only to normal operational procedures and not to repair or maintenance-related work.

(3) 1805.3 Transportation and handling. The transportation and handling of hazardous materials shall comply with this paragraph and other applicable provisions of this code.

(a) 1805.3.1 Exit access corridors and exit enclosures. Exit access corridors and exit enclosures in new buildings or serving new fabrication areas shall not contain HPM except as permitted for exit access corridors by Section 415.9.6.3 of the building code as listed in rule 1301:7-7-45 of the Administrative Code.

(b) 1805.3.2 Transport in existing exit access corridors. When existing fabrication areas are altered or modified in existing buildings, HPM is allowed to be transported in existing exit access corridors when such exit access corridors comply with the building code as listed in rule 1301:7-7-45 of the Administrative Code. Transportation in exit access corridors shall comply with paragraph (C)(10)(2703.10) of rule 1301:7-7-27 of the Administrative Code.

(c) 1805.3.3 Service corridors. When a new fabrication area is constructed, a service corridor shall be provided where it is necessary to transport HPM from a liquid storage room, HPM room, gas room or from the outside of building to the perimeter wall of a fabrication area. Service corridors shall be designed and constructed in accordance with the building code as listed in rule 1301:7-7-45 of the Administrative Code.

(d) 1805.3.4 Carts and trucks. Carts and trucks used in transport HPM in exit corridors and exit enclosures in existing buildings shall comply with paragraph (C)(10)(c)(2703.10.3) of rule 1301:7-7-27 of the Administrative Code.

(i) 1805.3.4.1 Identification. Carts and trucks shall be marked to indicate the contents.

Replaces: 1301:7-7-15

Effective:

R.C. 119.032 review dates:

---

### Certification

---

Date

Promulgated Under: 119.03  
 Statutory Authority: 3737.22, 3737.82  
 Rule Amplifies: 3737.22, 3737.82  
 Prior Effective Dates: 7/1/79, 6/1/85, 6/15/92, 7/1/98, 9/1/95, 3/30/98, 1/3/00

### Copyright Claim Information

The Ohio Fire Code ("OFC") designates and incorporates substantial portions of the ICC INTERNATIONAL FIRE CODE/2003, a copyrighted work owned by the International Code Council. The International Code Council, Inc., Falls Church, Virginia ("ICC") asserts a copyright in those portions of the OFC based upon the International Fire Code/2003.

The ICC asserts that no part of the International Fire Code/2003, as an independent document, may be reproduced, distributed, or transmitted in any form or by any means, including, without limitation, electronic, optical, or mechanical means (by way of example, and not limitation, photocopying, or recording by or in an information storage and retrieval system) without its advance written permission. For information on permission to copy material from the IFC exceeding fair use, please contact: International Code Council, Attn: ICC General Counsel, Birmingham Regional Office, 900 Montclair Road, Birmingham, AL 35213-1206.